

### Intended use

Fast drying one-layer paint for rims of passenger cars and trucks. Good resistance to chemical and mechanical strain.

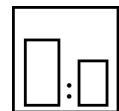
Spreading rate: 5,0 - 7,0 m<sup>2</sup>/l

### Processing instructions



#### Colour

aluminium silver



#### Mixing ratio

##### Hardener

by weight (lacquer : hardener)

by volume (lacquer : hardener)

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#### Hardener

for complete paintwork

for partial paintwork

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#### Pot life

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#### Thinner

Mipa 2K-Verdünnung V 25



#### Spray viscosity gravity spray gun

18 - 20 s 4 mm DIN

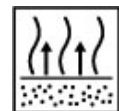
#### Airmix/Airless

40 - 50 s 4 mm DIN



#### Application mode

Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner
gravity spray gun (high pressure)	–	2 - 2,5	1,3 - 1,5	2 - 3	15 - 20
HVLP (low pressure)	–	2 - 2,2	1,3 - 1,5	2 - 3	15 - 20
HVLP / internal nozzle pressure	–	0,7	–	–	–
Airmix / Airless	–	100 - 120	0,23 - 0,28	1 - 2	5 - 10



#### Flash-off time

5 - 8 min between coats

10 - 15 min before oven drying

#### Dry coat thickness

30 - 40 µm



<b>Drying time</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
<b>object temperature</b>					
20 °C	15 - 25 min	3 - 4 h	24 h	--	--
60 °C	--	30 min	after cooling	--	--

**Note**

- Storage:** at least 3 years in unopened original container
- VOC Regulation :** EU limit value for this product (category B/e): 840 g/l  
This product contains max. 663 g/l of VOC.
- Processing conditions:** from +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation.
- Processing instructions:** --