

1K-Acrylic clear coat designed to give good protection to ultra-violet light. Recommended as overcoat for two coat paintings. Good resistance to weathering as well as good performance against petroleum by temporary exposure.
Consumption: 6 - 8 m²/l.

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|------------------------------|--|-----------------|---------------------|---------------|
| Colour shade | colourless | | | |
| Mixing ratio | | | | |
| Hardener | | | | |
| Thinners | | | | |
| Spraying viscosity 20° C | ready for spraying | | | |
| Application | spraying pressure | spraying nozzle | spraying operations | |
| Spray gun - Air /Flowjar | 4 - 5 bar | 1.5 mm | 2 - 3 | |
| Airless / Airmix | 120 - 150 bar | 0.28 mm | 2 - 3 | |
| Pot life | | | | |
| Coat thickness / dry film | 30 - 40 µm | | | |
| Curing time / Flash off time | 5 - 10 min. between the spraying operations | | | |
| Dry | recoat time | dust dry | set to touch | full hardness |
| | Object temp. 20° C | 30 - 40 min. | 4 h | 24 h |
| | Object temp. 60° C | 10 - 15 min. | 30 - 60 min. | after cooling |
| Special Recommendations | We advise against using this product for "clear-over-base" applications on water-borne base paints. | | | |

Storage stability: at least 3 years if stored in tightly closed original containers.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.