

Mipa 2K-MS-Clear coat C 75 is based on a high quality acryl resin with UV-protection. Universally suitable for two-coat painting. Excellent resistance against weathering and yellowing, very high gloss and good build.
Consumption: 6 - 8 m² / l.

Colour shade	transparent			
Mixing ratio	2 : 1 by volume			
Hardener	Mipa 2K - Härter MS 10, MS 25 or MS 40			
Thinners	Mipa 2K - Verdünnung; add about 10%			
Spraying viscosity 20° C	18 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	4 - 5 bar	1,4 mm	2	
Airless / Airmix				
Pot life	4 - 6 h			
Coat thickness / dry film	40 - 50 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoat time	dust dry	set to touch	full hardness
Object temp. 20° C		30 min.	12 h	24 h
Object temp. 60° C		5 min.	30 min.	2 h

Operation conditions: from + 10 °C and up to 75% relative air humidity.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.