
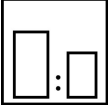





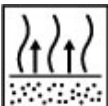



**Intended use**

Mipa N 30 is a one-component putty based on nitrocellulose. It provides adhesion on iron, steel, GRP, wood and cured, sanded old paintwork.

Spreading rate: --

**Processing instructions**

	<b>Colour</b> grey					
	<b>Mixing ratio</b>	<b>Hardener</b>		<b>by weight (lacquer : hardener)</b>	<b>by volume (lacquer : hardener)</b>	
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	<b>Hardener</b>	<b>for complete paintwork</b>		<b>for partial paintwork</b>		
	--	--	--	--	--	
	<b>Pot life</b> --					
	<b>Thinner</b> --					
	<b>Spray viscosity</b>	<b>Gravity spray gun</b>		<b>Airmix/Airless</b>		
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	<b>Application method</b>	<b>Application method</b>	<b>Hardener</b>	<b>Pressure (bar)</b>	<b>Nozzle (mm)</b>	<b>spray passes</b>
	--	--	--	--	--	--
	<b>Flash-off time</b> approx. 1 h per layer					
<b>Dry coat thickness</b> max. 80 µm DFT per layer						
	<b>Drying time</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
	<b>Object temperature</b> 20 °C	--	--	--	1 - 2 h	1 - 2 h

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**Note**

**Storage:**

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**VOC Regulation :**

EU limit value for this product (category B/e): 840 g/l  
This product contains max. 444 g/l of VOC.

**Processing conditions:**

from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

**Processing instructions:**

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Avoid coat thicknesses of more than 80 µm per layer. Respect the flash-off time of approx. 1 hour between the application of layers. After drying, Mipa N 30 can be sanded without any problems and can be recoated with all common coating systems.