
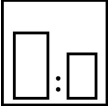





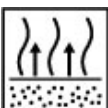


Intended use

Mipa 2K-Reaktivzusatz reduces the drying time of Mipa 2K-HS topcoats as well as of Mipa 2K-HS-Klarlack CC 4 (clearcoat). Recommended especially in winter at low temperatures. It improves considerably through drying at room temperature without reducing the dust dry time. Thereby the flow is not affected adversely. This product provides also a significantly faster drying by oven drying. The use of Mipa 2K-Reaktivzusatz VR in combination with Mipa 2K-HS-Härter HS 25 allows the replacing of Mipa 2K-HS-Härter HS 10. Attention: Also the pot life is reduced (about 50%). Addition up to 20%. To be used instead of Mipa 2K-Verdünnung (thinner).

Spreading rate: --

Processing instructions

	Colour colourless					
	Mixing ratio Hardener		by weight (lacquer : hardener)		by volume (lacquer : hardener)	
	--	--	--	--	--	--
	Hardener for complete paintwork				for partial paintwork	
	--	--	--	--	--	--
	Pot life is reduced approx. by half, see technical data sheet of base product					
	Thinner --					
	Spray viscosity Gravity spray gun				Airmix/Airless	
	--	--	--	--	--	--
	Application method					
	Application method	Hardener	Pressure (bar)	Nozzle (mm)	spray passes	Thinner
	--	--	--	--	--	--
	Flash-off time --					
	--	--	--	--	--	--
	Dry coat thickness --					
	--	--	--	--	--	--



Drying time

Object

temperature

dust dry

set to
touch

ready for
assembly

sandable

recoatable

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Note

Storage:

at least 4 years in unopened original container

VOC Regulation :

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Processing conditions:

From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

Processing instructions:

Mix only just before processing. When using Mipa 2K-Reaktivzusatz in combination with Mipa 2K-HS-Klarlack CC 4 please consider: Use Mipa 2K-Härter HS 10 for spot repair.

It is not recommended to add Mipa 2K-Reaktivzusatz VR to matted paint materials because the reduced pot life may cause patches on the coating during drying.